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# INTRODUCTION

Comat-associated ocular trauma is a major cause of visual impairment and morbidity among military service members. In addition to imposing a significant cost burden to the Military Health System, these injuries also pose a significant threat to the retention and readiness of U.S. Service Members. Exposure to ionizing radiation (IR) during service can cause direct ocular damage and can also initiate an inflammatory response that can lead to further visual damage if not properly managed. Traditional ocular therapeutics have experienced limited efficacy and poor bioavailability due to the anatomic and physiologic barriers that protect the eye. Therefore, there is an urgent need to explore novel therapeutics for eye-related trauma. EVs derived from Mesenchymal Stem Cells (MSCs) have rapidly emerged as a promising therapeutic tool for regenerative medicine. These nano-sized particles can quickly penetrate biological barriers to deliver biological cargo to exert reparative functions without eliciting an immune response. Here, we report a largescale platform for manufacturing of EVs from hTERT-immortalized MSCs and evaluate their biochemical and reparative properties on retinal cells before and after exposure to IR.

# METHODS

Scale up	Centrifugation	Tangential Flow Filtration	Secondary concentration
Preservation	QC testing	Characterizatio	on F
	Nanoparticle tracking analysis	Electron microscopy	Mono-cultu
	Western blot	Surface marker profiling	
	Sterility	Proteomics	<u>3-D cult</u>
	Mycoplasma testing	RNA analysis	

Figure 1. Large scale EV manufacturing and characterization. hTERT MSCs (ATCC®) SCRC-4000<sup>TM</sup>) are expanded at-scale (e.g.  $\geq$  5L) prior to EV isolation. EVs are isolated using a stepwise process of centrifugation, tangential flow filtration, and secondary concentration to obtain the final product. After preservation, EVs undergo stringent quality control testing to assess size, concentration, and sterility. Extended characterization of EVs has also been performed to better assess morphology and biochemical properties. Functionality of EVs has also been demonstrated both *in vitro* using multiple different cell types and *in vivo*.

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# Large Scale Manufacturing and Evaluation of hTERT**immortalized MSC-derived Extracellular Vesicles for Reversal** of Irradiation-induced Cellular Damage

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compared between hTERT-immortalized MSC and PC3 cancer EVs. a) THY-1, Thrombomodulin, and Neprilysin were significantly enriched in hTERT-immortalized MSC EVs. b) MCAM, EPCAM, ICAM-1, EGFR, and ALCAM were significantly enriched in PC3 EVs. \*\*\*\* p < 0.0001; \*\*\* p < 0.001; \*\* p < 0.001; \*\* p < 0.01.

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Figure 4. The Effect of hTERT MSC EVs on IR-damaged Retinal Epithelial (RPE) cells. RPE cells (ATCC® CRL-2302<sup>™</sup>) were exposed to IR and treated with EVs. a) CellTiter-Glo® assay was performed to assess viability. n = 3. \*\*\*\* p < 0.0001. b) Western blot was performed to evaluate the expression of proteins involved in apoptosis and cell cycle regulation.

### a) **hTERT MSC EVs**



# CONCLUSION

hTERT MSC EVs meet well-established QC specifications and exert multifunctional effects (anti-apoptotic, cell cycle regulation, anti-inflammatory) in retinal cells that have been damaged by IR. Biochemical assays have identified surface marker proteins and proteins involved in the inflammatory response that may be contributing to their reparative properties. This work highlights the therapeutic potential of hTERT MSC EVs for reversing ocular damage.

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Alpha 6 beta 4 signaling pathway Histones





Figure 5. Proteomics and anti-inflammatory properties of hTERT MSC EVs. a) EVs were analyzed by liquid chromatography coupled tandem mass spectrometry. STRING database was used to calculate the PPIs of peptides from each EV sample. Colors represent specific functions that are associated with proteins. b) RPE cells were exposed to IR and treated with EVs with and without heat treatment to denature EV-associated proteins. c) THP-1 cells were exposed to LPS for 3 hours to simulate an inflammatory response, followed by EV treatment. On Day 5 a CellTiter-Glo® assay was performed to assess viability. n= 3. \*\*\*\* *p* < 0.0001; \* *p* < 0.01.